



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 66076**

Page 2

Thursday, February 03, 2011 3:06:40 PM

Item ID: D3252-1

Accept



Setup Start



Revision ID:

Item Name: Large Shelf

Stop



Start Date: 2/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/18/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130

Operation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

SB 11/02/08

(4)

Small Fab

Small Fab

0.00

Small Fab

Memo

0.00

Bend as per dwg D3252

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

SB 11/02/08

(4)

150



Chemical Conversion Coat per QSI005 4.1

0.00

HandFinish

Memo

0.00

Hand Finishing

4 8 SB 11/02/08

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# Work Order ID 66076

Thursday, February 03, 2011 3:06:40 PM



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Setup Start



Revision ID:

Item Name: Large Shelf

Stop



Start Date: 2/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/18/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

160



Powdercoat

Powder Coating

Operation  
Description

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

170



QC

Quality Control

QC3- Inspect Part Finish

0.00

4

PL 102-9

180



Packaging

Packaging

Identify as per dwg & Stock Location: 140

0.00

Memo

0.00

4 4 11/02/09

140

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**Work Order ID 66076**

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Setup Start



Revision ID:

Item Name: Large Shelf

Stop



Start Date: 2/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/18/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11-02-10

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NOTE: Date & initial all entries

# Picklist Print

Thursday, February 03, 2011 3:06:35 PM

Page 1

Work Order ID: 66076



Parent Item: D3252-1



Parent Item Name: Large Shelf

Start Date: 2/4/2011

Required Date: 2/18/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B 04.10.26 D3252-1 no longer made in-house  
IPP c 08.11.13 in-house ec verified : DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.063		Purchased	No			110	sf	55.9270	2.166	9.12			(B11-8-7)

2024-T3 .063 sheet



Location	Loc Qty	Loc Code
MAT22	55.927	
114351	55.927	114351

(4)

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	66076
Description: Large Shelf (Dual Battery Rack)	Part Number:	D3252-1
Inspection Dwg: D3252	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <u>B</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 11-2-7	Date: 11/02/08	Date: N/A

Rev	Date	Change	Revised by	Approved
A	04.07.07	New Issue	P/O D205-579-015	KJ/JLM <i>[Signature]</i> <i>[Signature]</i>

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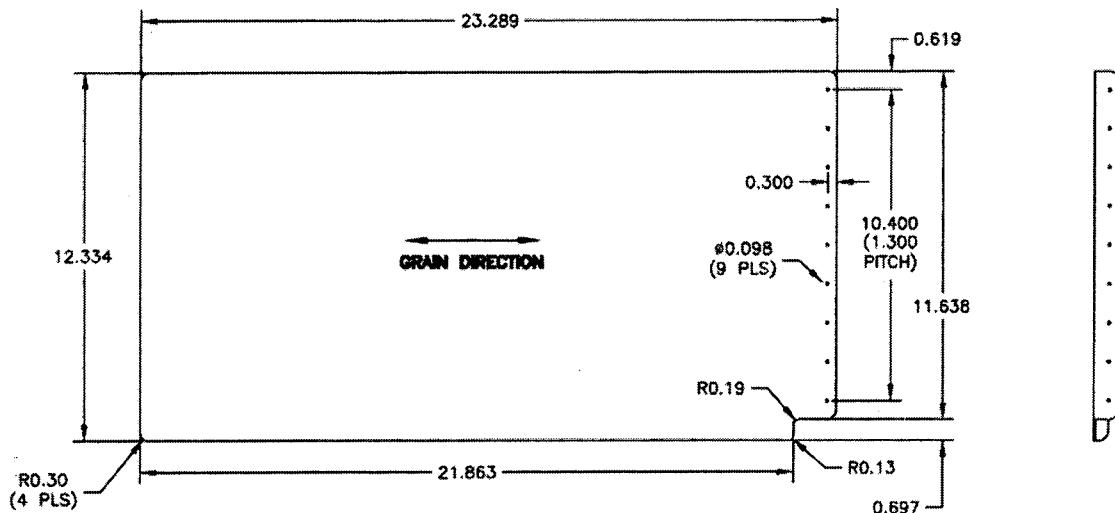
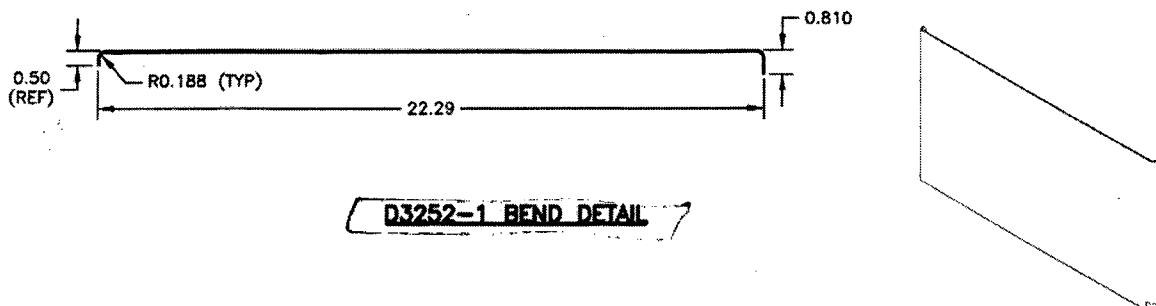
NOTE: Date & initial all entries

**DART**

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>AP</i>	APPROVED <i>TT</i>	DRAWING NO. D3252	REV. A SHEET 1 OF 1
DATE 04.04.06		TITLE LARGE SHELF (DUAL BATTERY RACK)	SCALE 1:6
A	04.04.06	NEW ISSUE	

**RELEASED**  
04.05.04 *RF*

# 66074

**FLAT PATTERN****D3252-1 BEND DETAIL****NOTES:**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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